

REASSEMBLY

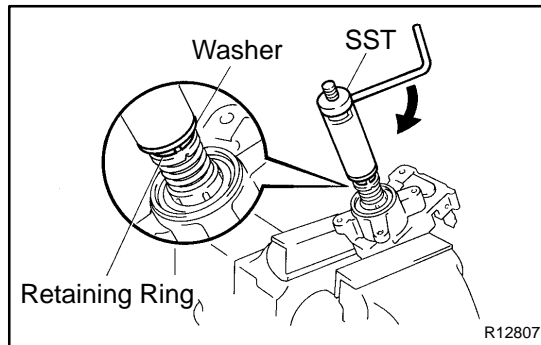
NOTICE:

When using a vise, do not overtighten it.

1. COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page [SR-31](#))
2. INSTALL TILT LEVER

Install the tilt lever with a new tilt lever lock shaft.

Torque: 9.0 N·m (90 kgf·cm, 78 in.-lbf)



3. INSTALL MAIN SHAFT ASSEMBLY

- (a) Install the inner race, upper bearing inner race seat, compression spring and spring retainer.
- (b) Install a new No. 2 steering column ring to the main shaft assembly.
- (c) Install the washer of SST on the main shaft assembly.
SST 09612-07010
- (d) Set SST on the main shaft assembly, as shown in the illustration.
SST 09612-07010
- (e) Using SST, push down the retaining ring until it fits into the shaft groove and install the main shaft assembly.

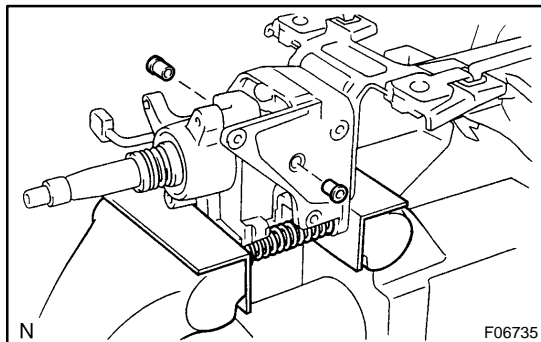
NOTICE:

Do not bend the universal joint of the shaft assembly more than 15°.

HINT:

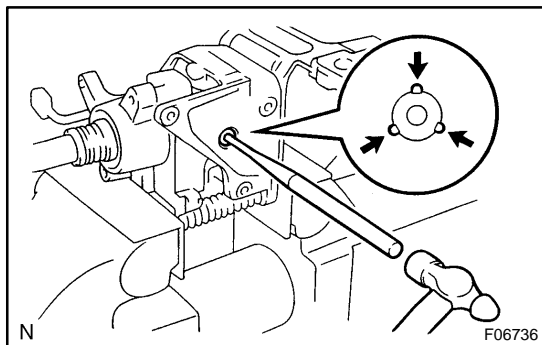
Hold the main shaft assembly with your hand to prevent rotation.

4. INSTALL MAIN SHAFT STOPPER
5. INSTALL 2 NEW TILT NO. 1 STOPPERS

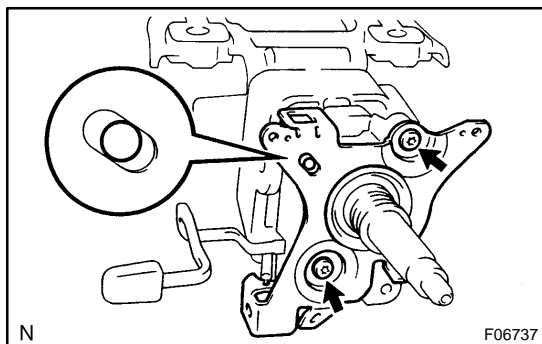


6. INSTALL STEERING COLUMN HOUSING WITH MAIN SHAFT ASSEMBLY

- (a) Install the steering column housing with the main shaft assembly into the column tube assembly.
- (b) Install the tilt spring and spring guide.
- (c) Hold the steering column housing and steering column housing support in a vise.
- (d) Temporarily install 2 new pivot pins.



- (e) Using a punch and a hammer, tap in the pivot pin.
- (f) Using a pin punch and a hammer, stake at 3 places evenly around the hole as shown in the illustration.



7. INSTALL TURN SIGNAL BRACKET

Using a torx® socket wrench, install the turn signal bracket with 2 new torx® screws.

Torque: 7.5 N·m (75 kgf-cm, 65 in.-lbf)

HINT:

Make sure that the protrusion on the steering column housing is fitted into the hole of the turn signal bracket.

8. INSTALL RELEASE LEVER SPRING

9. INSTALL SHIFT LEVER HOUSING

Using a torx® socket wrench, install the shift lever housing with 3 new torx® screws.

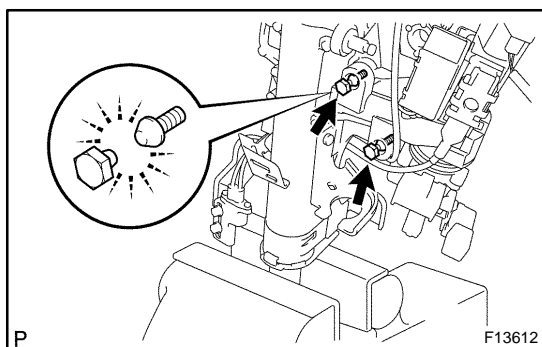
Torque: 12 N·m (120 kgf-cm, 9 ft-lbf)

10. INSTALL PARK LOCK CABLE ASSEMBLY (See page AT-24)

11. INSTALL SHIFT LEVER

Using a torx® socket wrench, install the shift lever with a new torx® screw.

Torque: 18 N·m (180 kgf-cm, 13 ft-lbf)



12. INSTALL COLUMN UPPER BRACKET

- (a) Install the column upper bracket with 2 new tapered-head bolts.

HINT:

Insert the bracket pin into the column tube hole.

- (b) Tighten the tapered-head bolts until the bolt heads break off.

13. INSTALL KEY CYLINDER LAMP ASSEMBLY